

FIG. 1

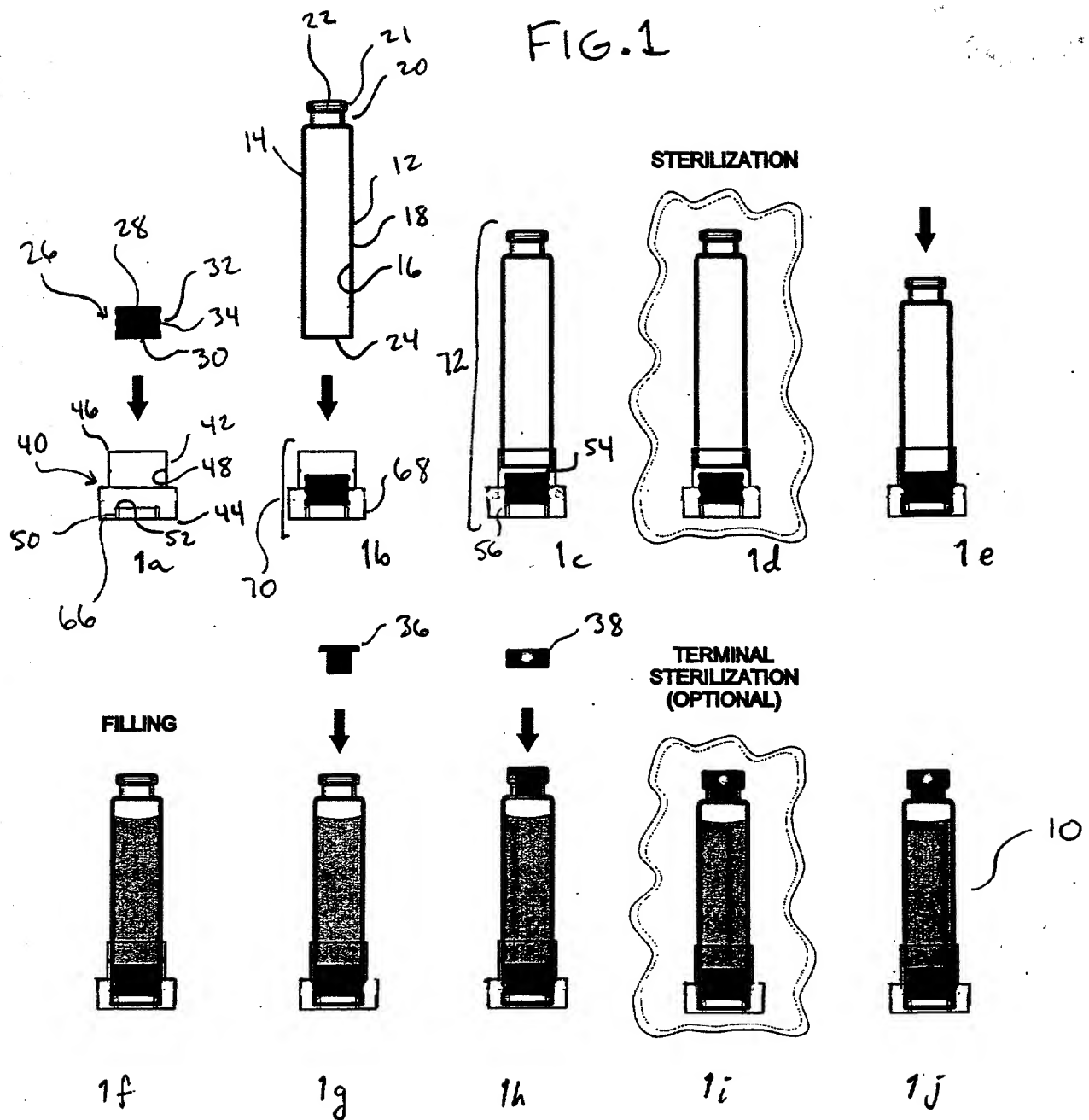


FIG. 2

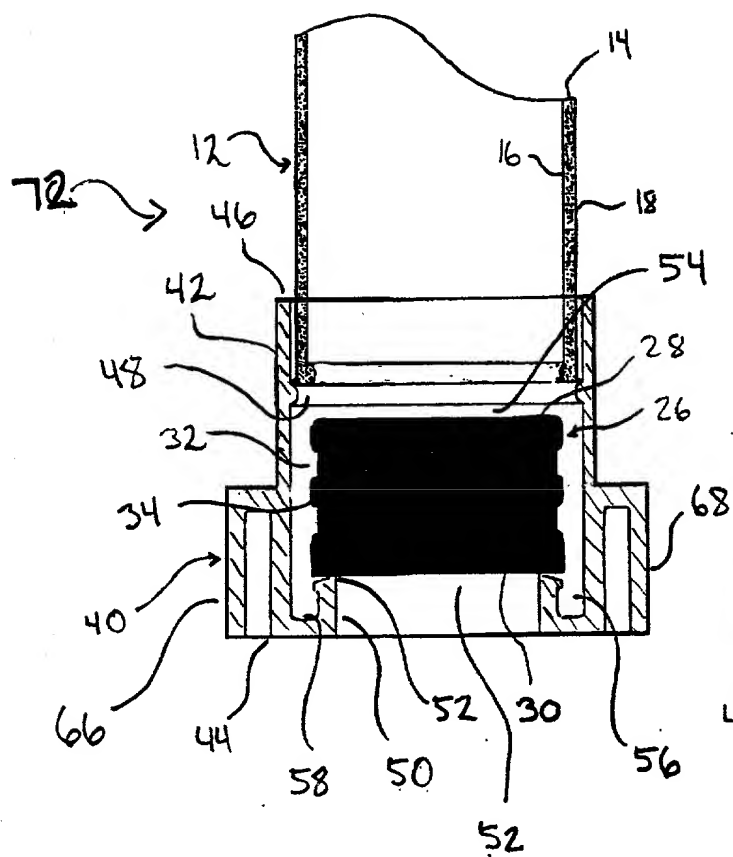


FIG. 3

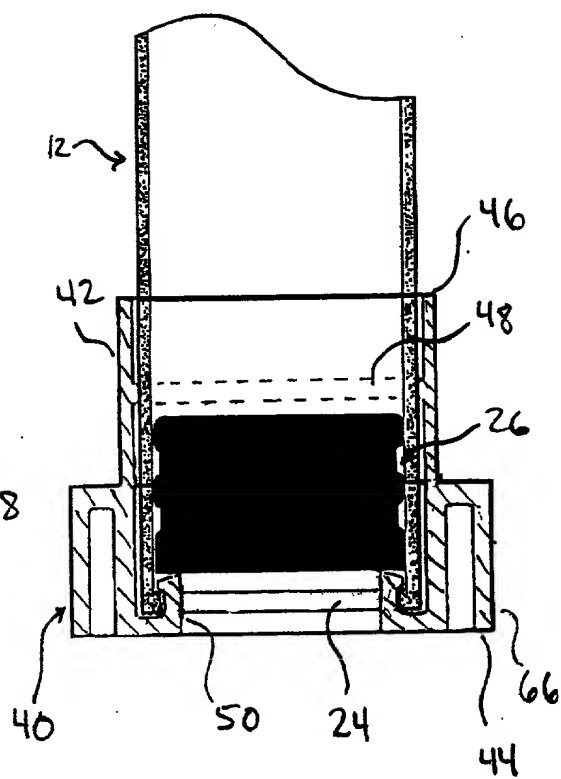


FIG. 4

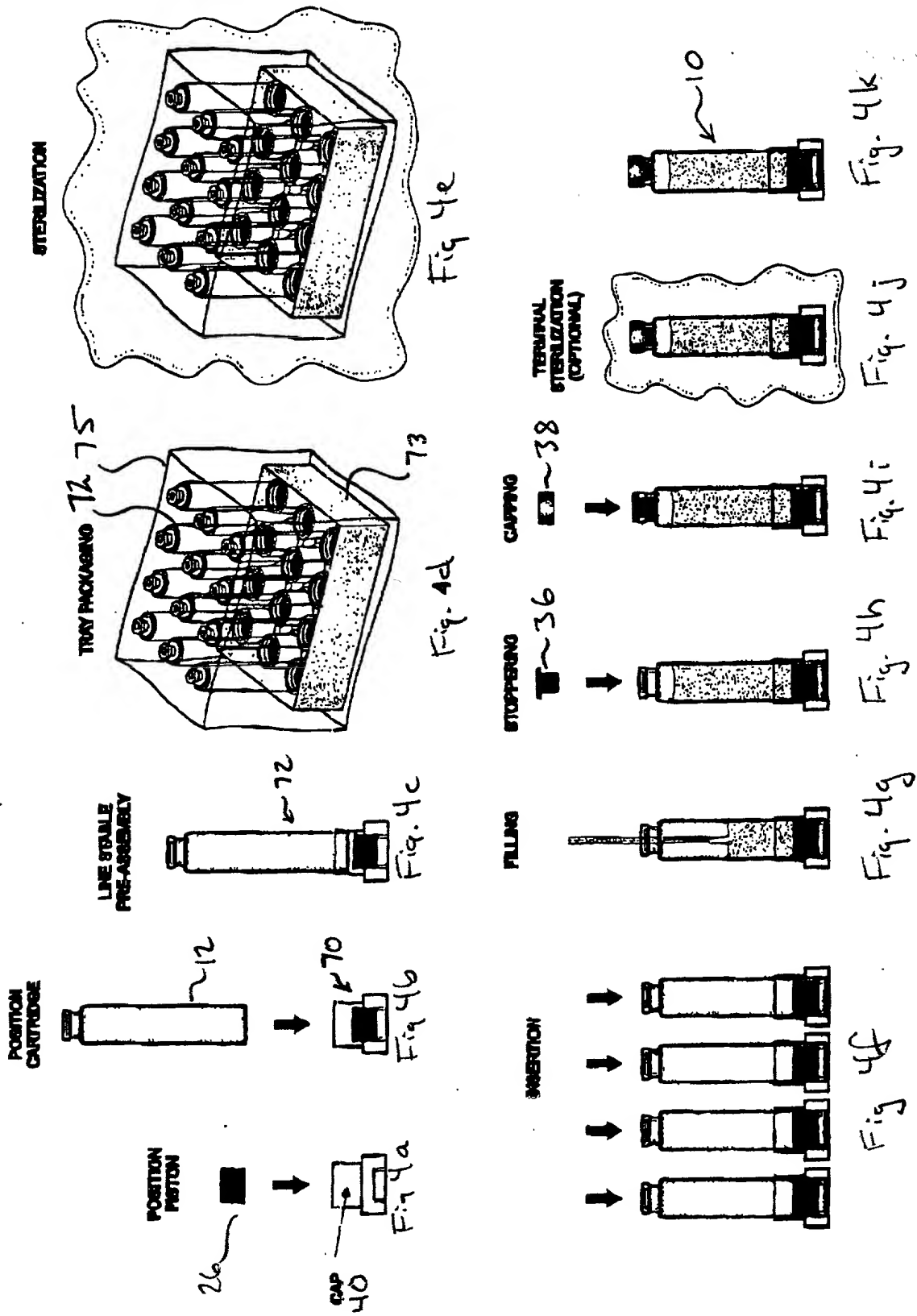
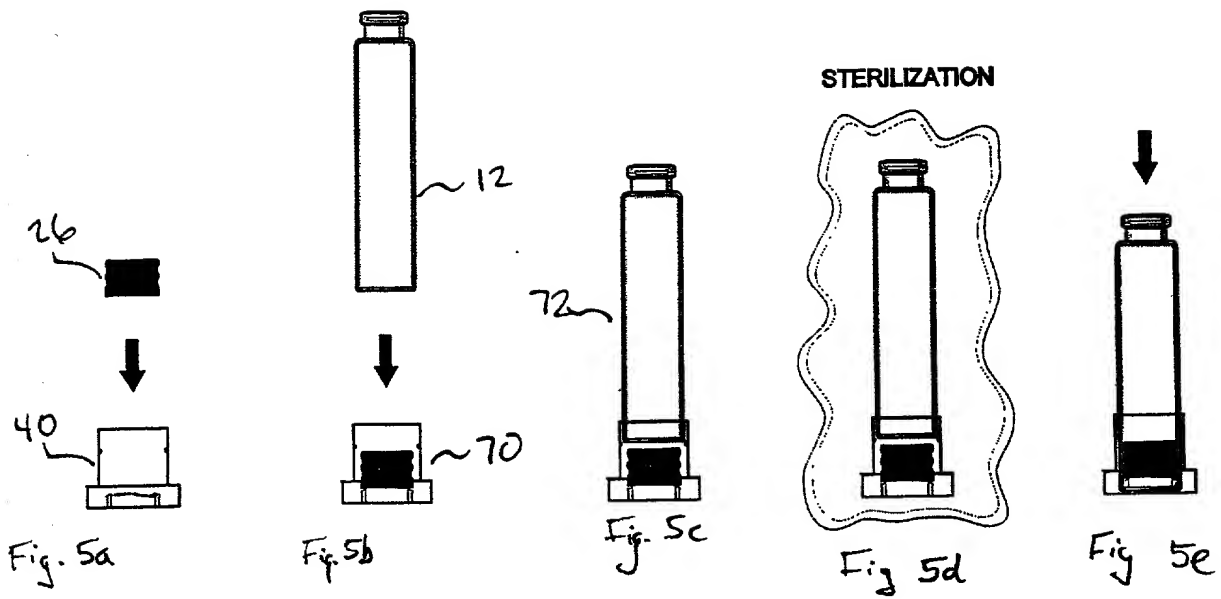


FIG. 5



POWDER FILLING



Fig. 5f

~36



Fig. 5g

~38



Fig. 5h

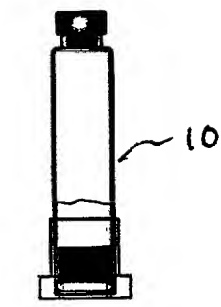


Fig. 5i

FIG. 6

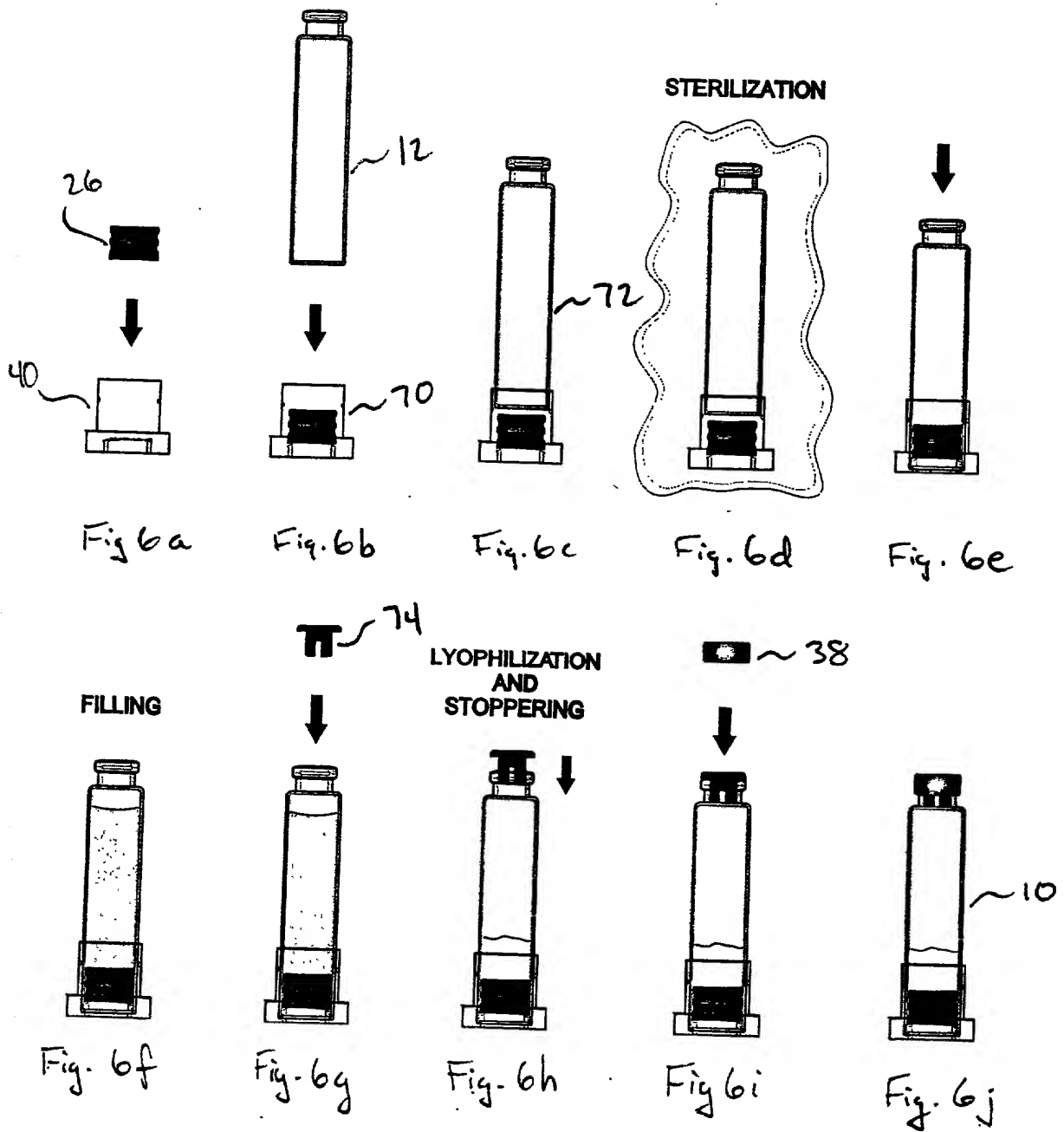


Fig. 7

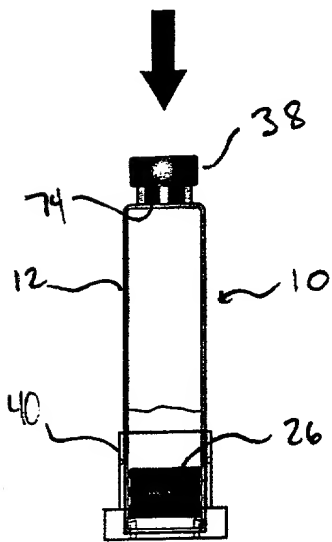
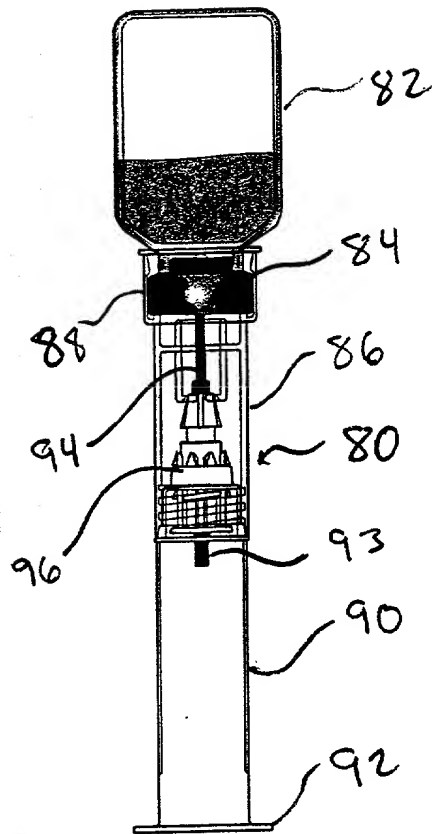


Fig 7a

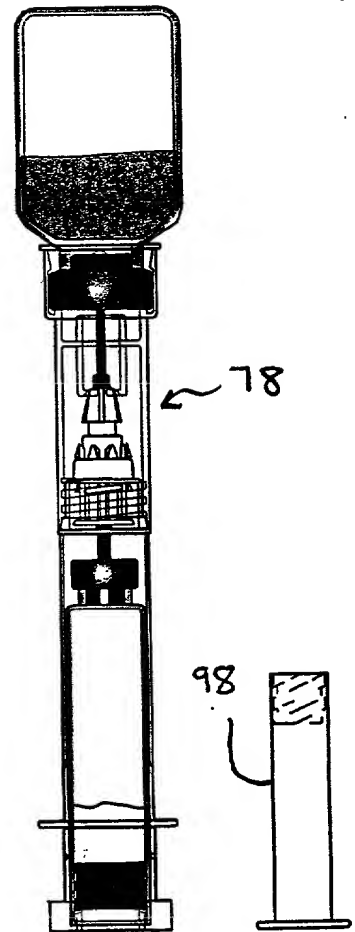


Fig. 7b

FIG. 8

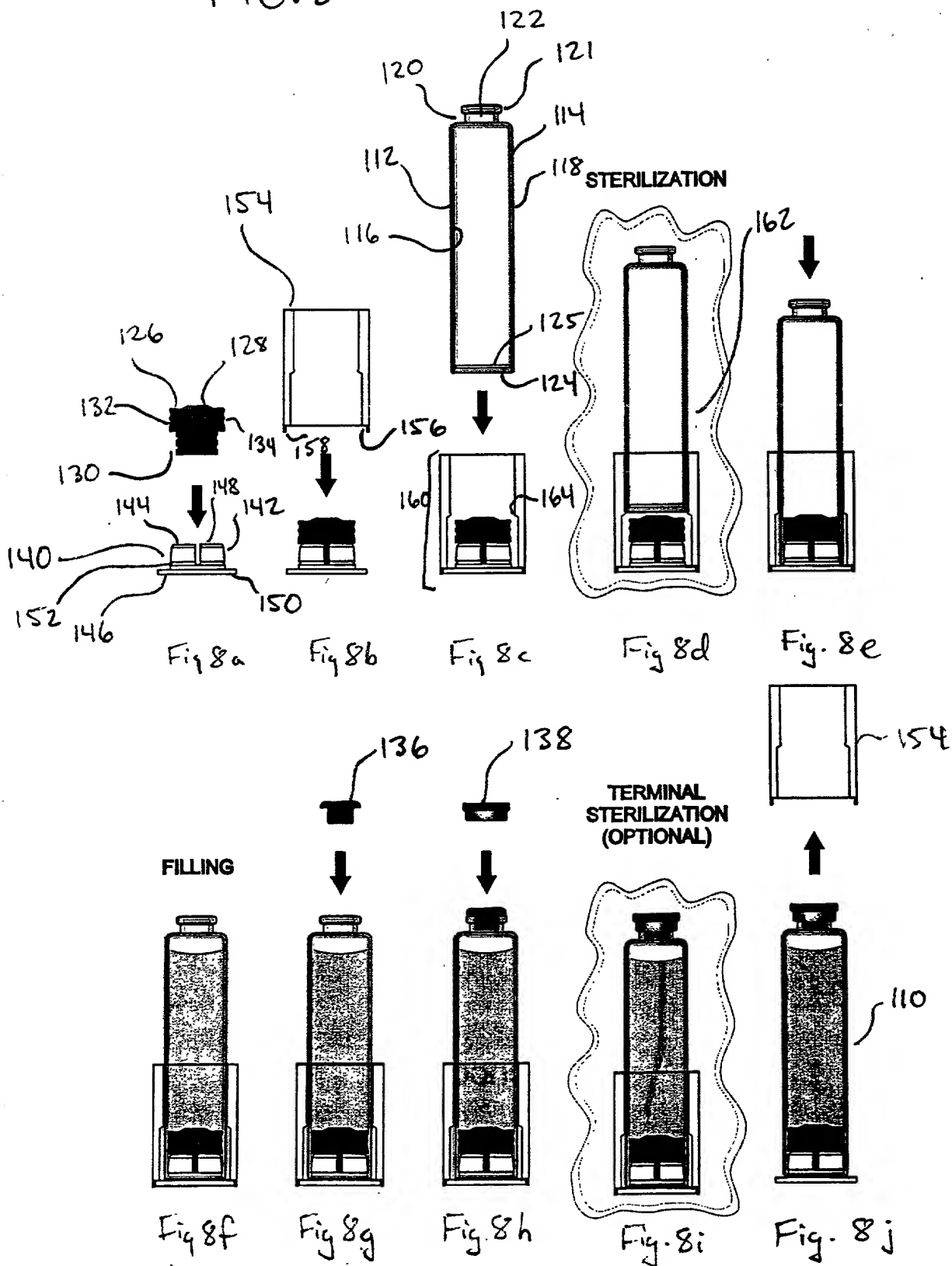


FIG. 9

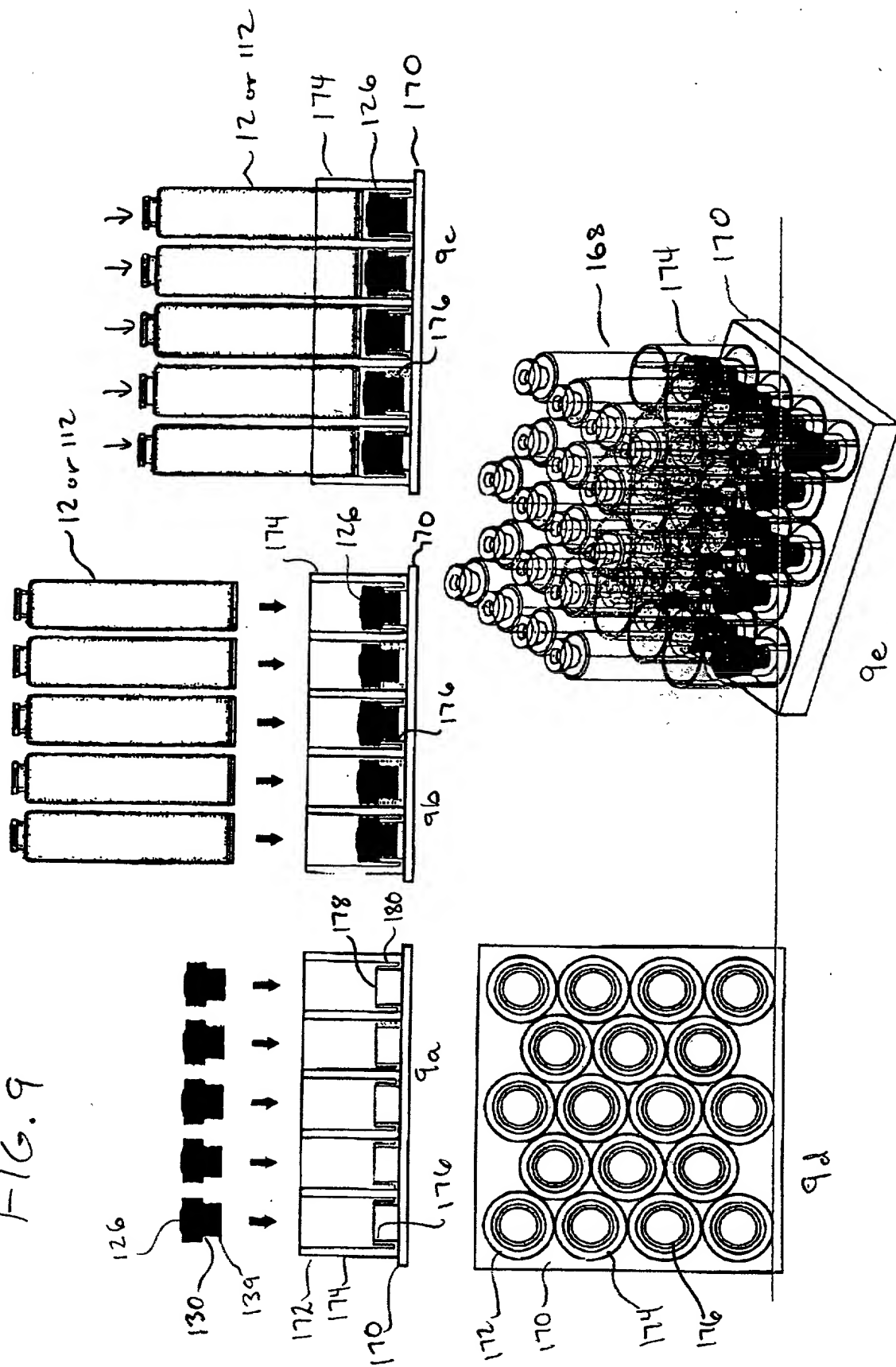


FIG. 10

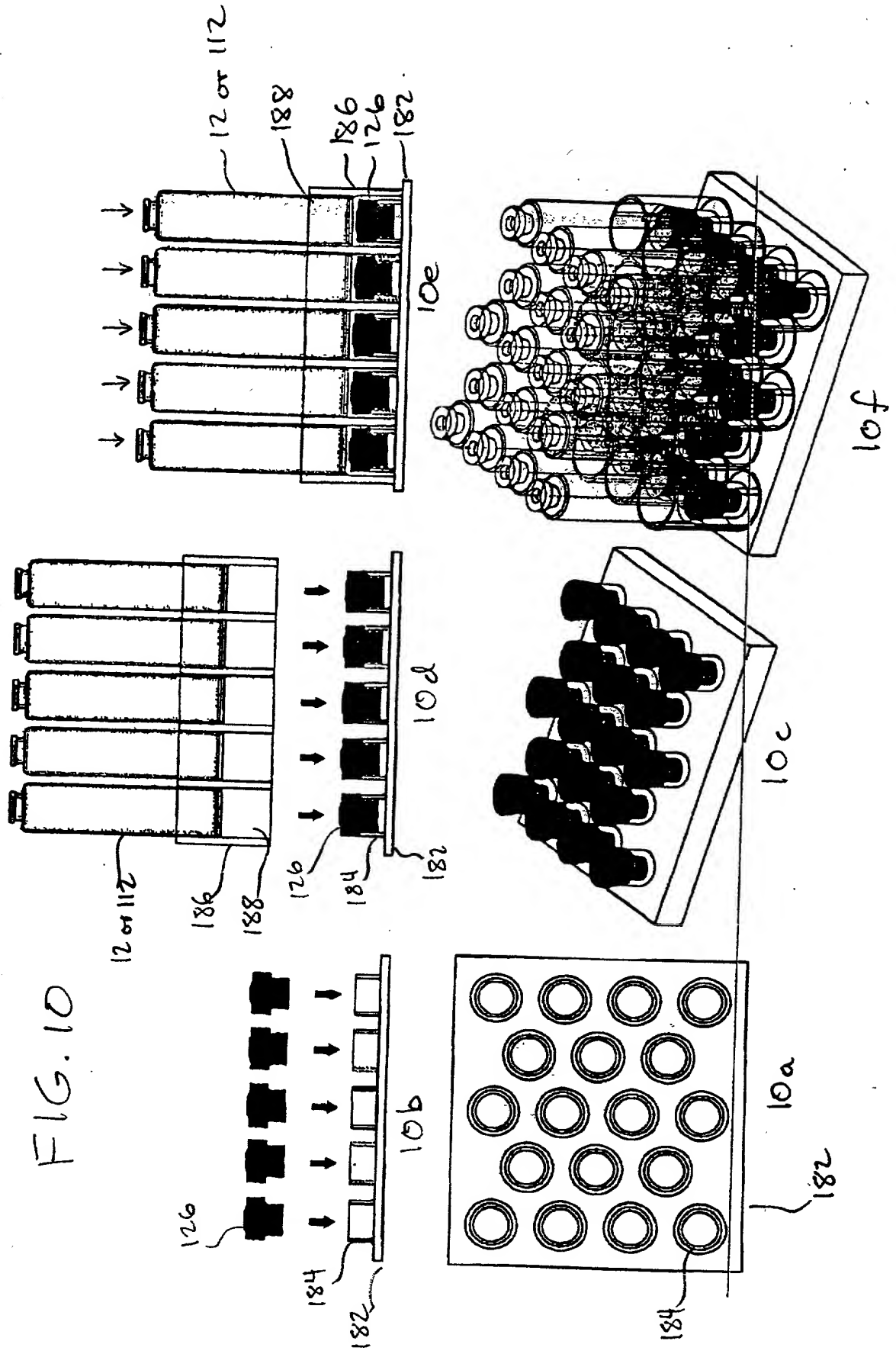


FIG. 11

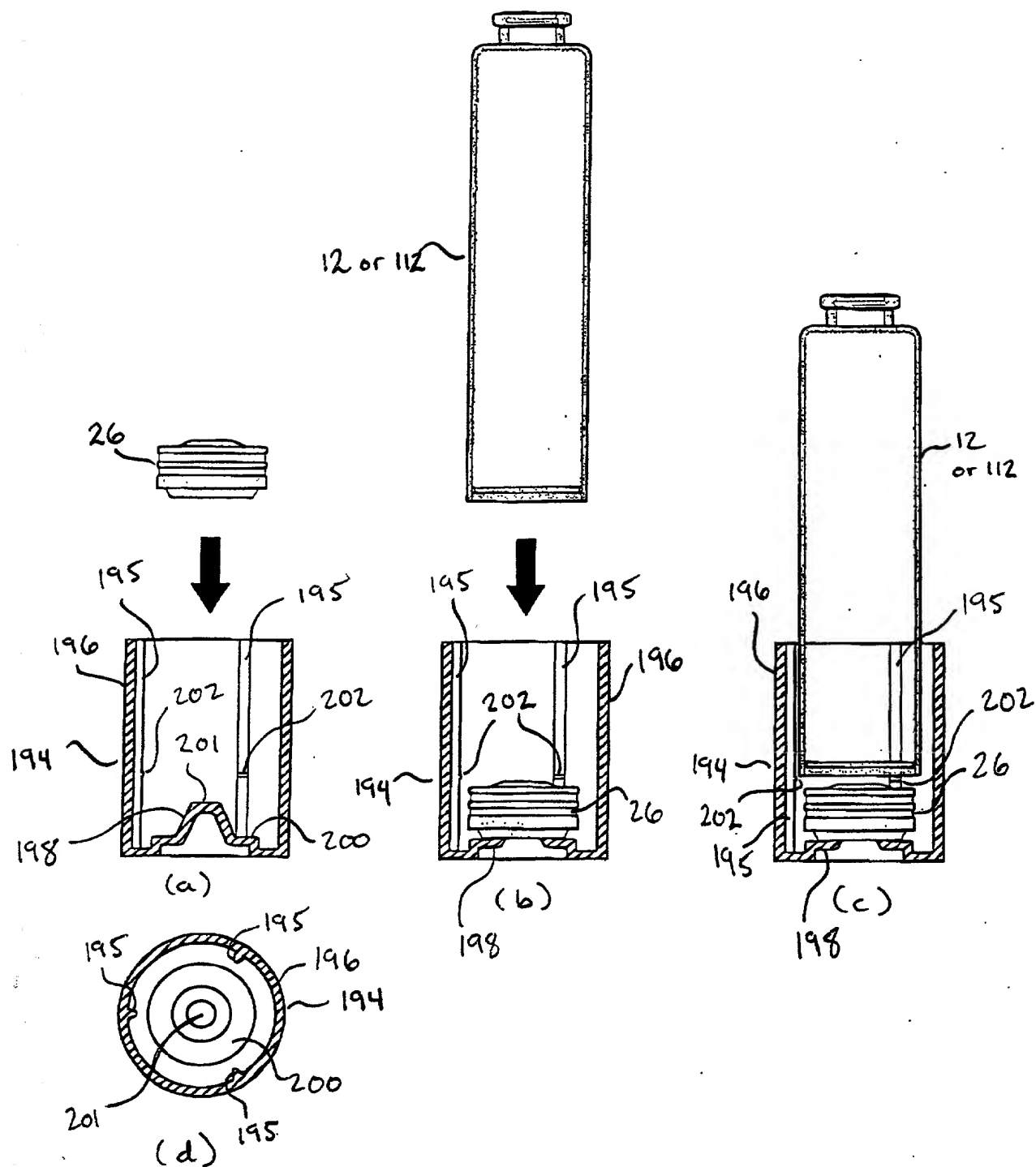


FIG. 12

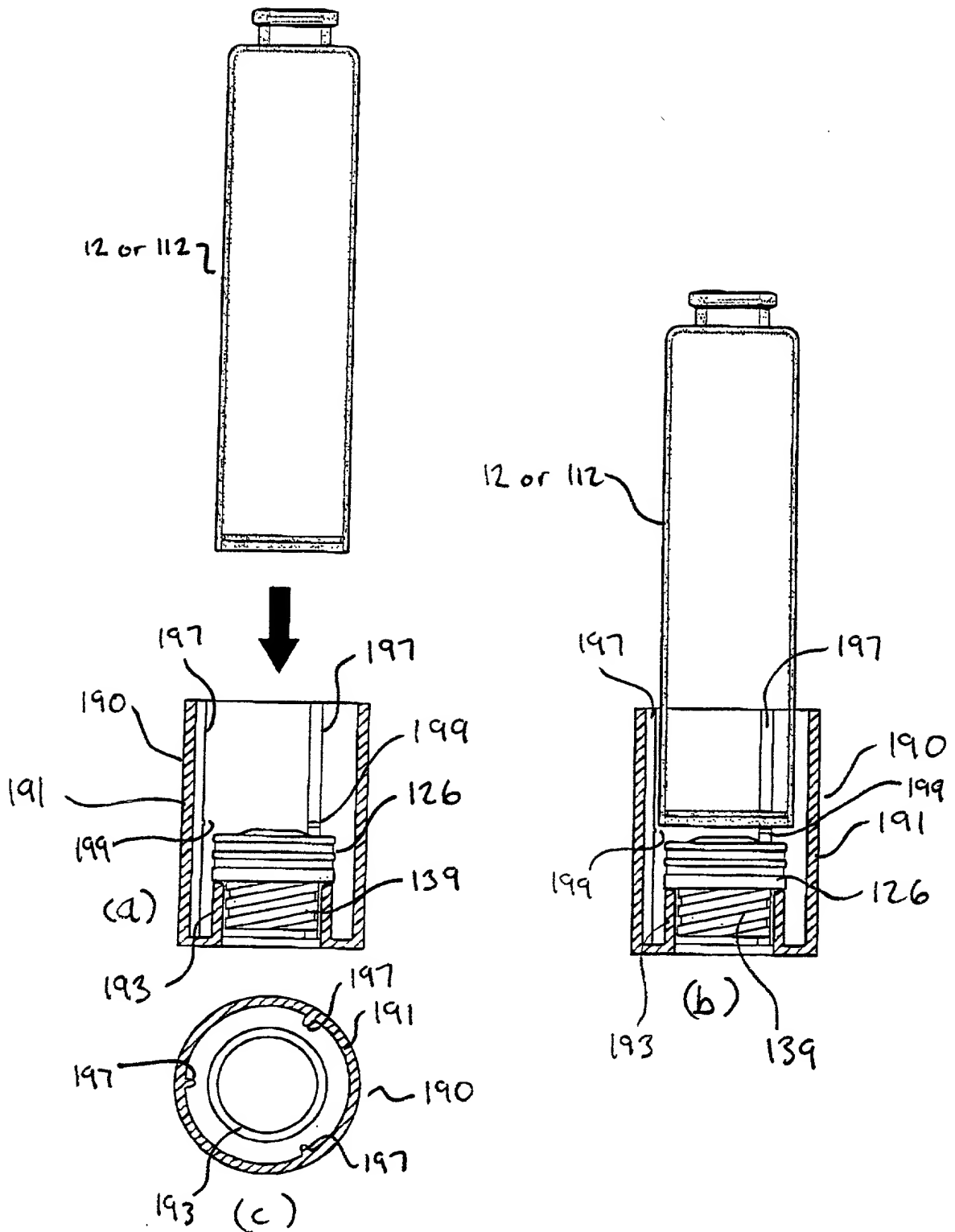


FIG. 13

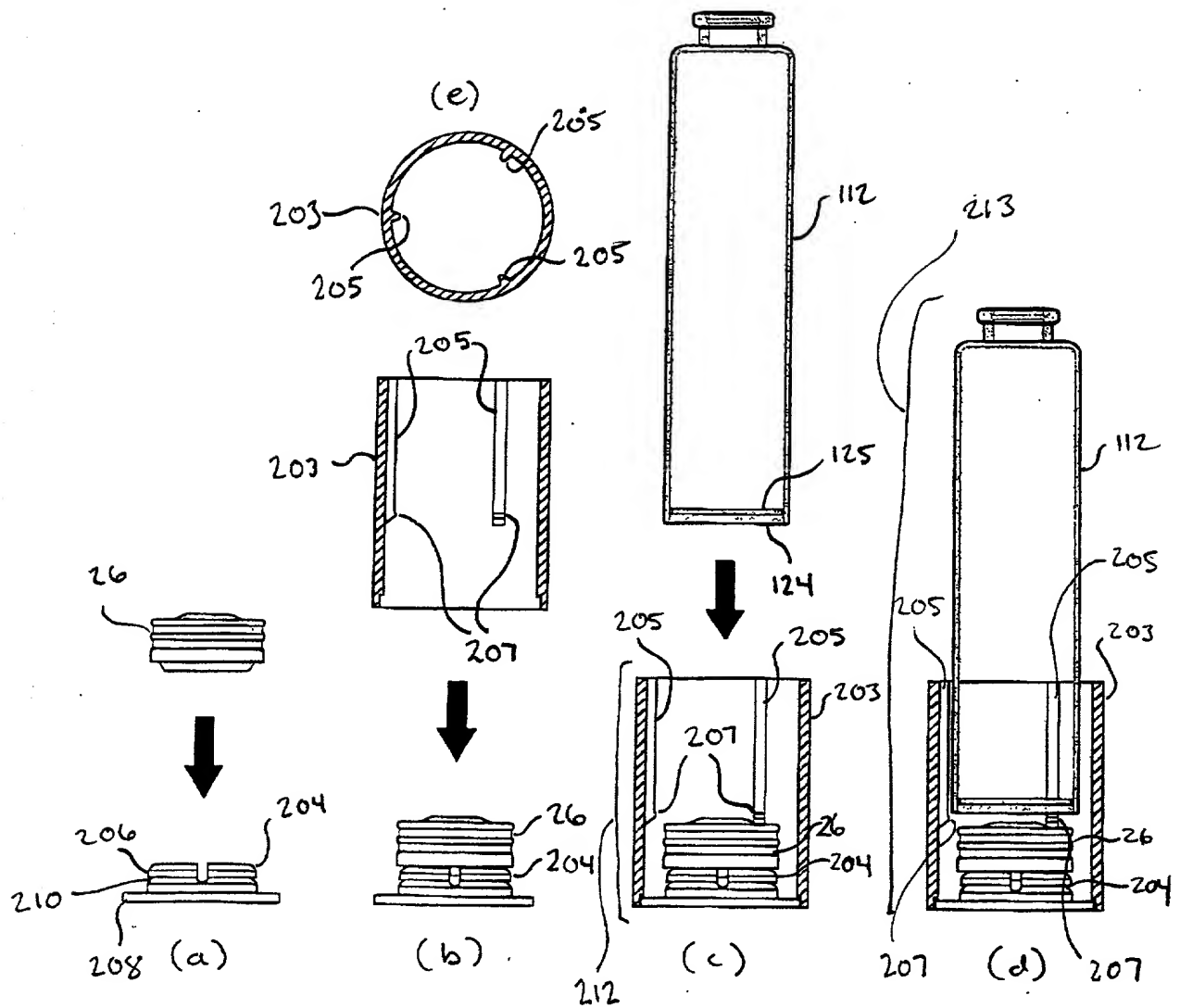


FIG. 14

